## Skill Activity 2

## USING A CIRCULAR SAW

| Completed | Procedure   |
|-----------|---|
|           | 1. Obtain stock from the instructor (2 x 4; $\frac{1}{2}$ " plywood).   |
|           | <ol> <li>Layout a line 1" from the end of the 2 x 4, square with the edge. Crosscut on the<br/>line, keeping the saw square to the work piece. (REFER TO DRAWING ON NEXT<br/>PAGE)</li> </ol>                               |
|           | <ol> <li>Set the saw blade to a 22-1/2 degree bevel. Set the depth to go through the 2 x 4 at this angle.</li> </ol>  |
|           | 4. Obtain the circular saw protractor guide and set it for 15 degrees. Using the guide, crosscut the compound angle as close to the other end of the 2 x 4 as possible. You may have to hold the guard up to start the cut. |
|           | 5. Return the saw to 0 degree setting.  |
|           | <ol> <li>Clamp a 1" x 4" x 4' piece to the plywood as a guide, as shown in the drawing.<br/>Rip the plywood at the specified width. You have now completed the portable<br/>circular saw Skill Activity.</li> </ol>         |

