# Information Sheet 1

**DRILL PRESS SAFETY RULES**

1. Follow all General Shop Safety Rules.
2. Make sure spindle speed is appropriate for the tooling and material you are cutting.
3. REMOVE THE KEY FROM CHUCK IMMEDIATELY AFTER TIGHTENING.
4. Keep fingers 3” away from cutting tools at all times. Hold small stock in a vise or clamp to table whenever possible.
5. Always use the proper boring tool for the job. If you are not sure, ask your instructor.
6. Use a guard as a safety barrier between the operator and the cutting tool.