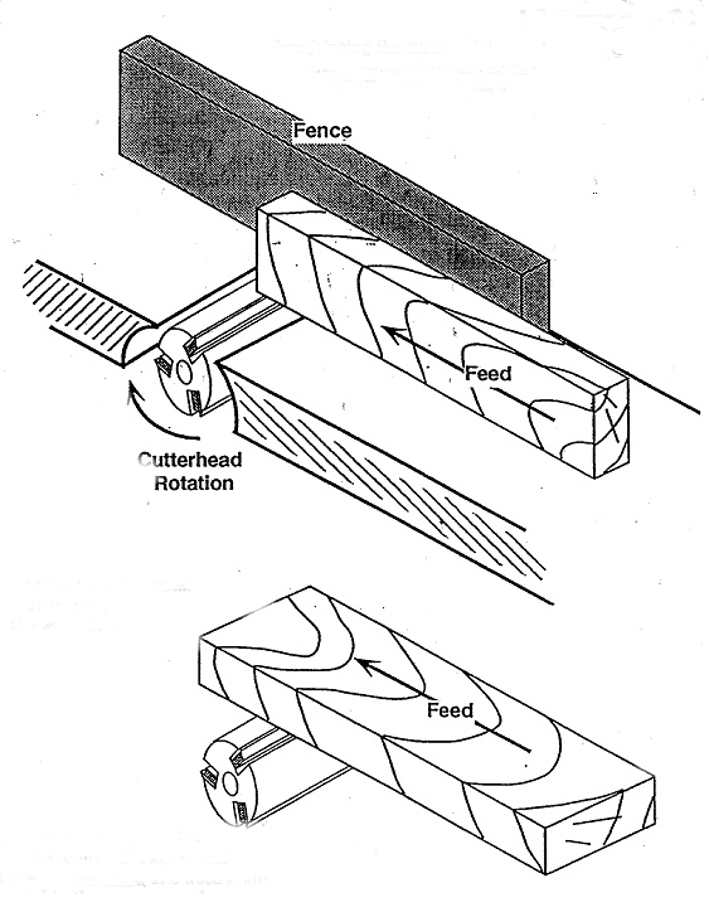
## Information Sheet 2

**Grain direction Diagram**

When joining the EDGE of the stock,

check the grain direction of the

SIDE of the work piece.



When jointing the SIDE of the stock,

check the grain direction on

the EDGE of the work piece.

NOTE: When the cutter head is below the stock, as on the jointer, the knives will

*exit* the stock toward your feet. The wood grain should be oriented in the same general direction